

$AMOLEA^{TM}AS$ -300AT

AGC Inc. Chemicals Company

1. Introduction

AMOLEATM AS-300AT is a new solvent developed by AGC, and has an excellent solubility for oils, and an environmentally friendly fluorinated solvent.

2. Features

- 1) Excellent solubility for processing oils
- 2) Low Toxicity
- 3) Non-flammable
- 4) Recyclable with distillation
- 5) Ultra low GWP (Global Warming Potential)

3. Physical Properties

Physical properties of AS-300AT & AS-300

	Unit	AS-300AT	AS-300	1-BP*1	
Boiling Point	[℃]	47	54	71	
KB value	[-]	118	44	125	
AEL*2 (8h-TWA)	[ppm]	150	250	0.1*3	
Flash Point	[℃]	None	None	None	
Density (25°C)	[-]	1.28	1.39	1.35	
Latent heat of vaporization (b.p.)	[kJ/kg]	261	213	246	
GWP (CO2=1, 100yr ITH)	[-]	< 1	< 1	0.31	

^{*1: 1-}Bromopropane *2: Set by AGC *3: ACGIH recommended value

4. Oil solubility

Oil solubility of AS-300AT and AS-300

	AS-300AT	AS-300	1-BP
Machine oil	Soluble	Soluble	Soluble
Press oil	Soluble	Soluble	Soluble
Cutting oil	Soluble	Soluble	Soluble
Anti-rust oil	Soluble	Soluble	Soluble
Refrigerating machine oil	Soluble	Soluble	Soluble
Silicone oil	Soluble	Soluble	Soluble
Asphalt	Soluble	Insoluble	Soluble

5. Material compatibility

 $AMOLEA^{TM}$ AS-300AT does not affect for various kind of metals. On the other hand, AS-300AT tends to have a large effect on general purpose plastics, and be swelled for elastomers. So, it is advisable to recheck critical components under use condition before a final commitment is made to AS-300AT.

- When using the AMOLEATM AS-300AT, recommended handling procedures are provided SDS (Safety Data Sheet).
- The data described in this document are measured values or literature values.
- This document is subject to change without notice.